



## List 5630

EXOPRO TRS-HO-10D, 3 Flute



SPEED FEED  
322

CARBIDE

EgiAs



TAPER

30°

SHANK  
h6

PACKED  
1 PIECE



Cutting Diameter Tolerance (h8)		
Size (mm)	mm	inch
5 ≤ D ≤ 6	-0.020 / -0.038	-0.0007 / -0.0014
6 < D ≤ 10	-0.025 / -0.047	-0.0009 / -0.0018
10 < D ≤ 15.875	-0.032 / -0.059	-0.0012 / -0.0023

EDP Number		Diameter (D)					Flute Length FL (mm)	Overall Length L (mm)	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch			d (in)	d (mm)
48159050	●	-	-	-	5.000	0.19685	65.00	115.00	-	6.00
563020011	●	-	-	-	5.100	0.20079	70.00	128.00	-	6.00
563020311	●	13/64	-	-	5.159	0.20313	70.00	128.00	-	6.00
563020411	●	-	-	-	5.200	0.20472	70.00	128.00	-	6.00
563020811	●	-	-	-	5.300	0.20866	70.00	128.00	-	6.00
563021211	●	-	-	-	5.400	0.21260	78.00	128.00	-	6.00
563021311	●	-	3	-	5.410	0.21299	78.00	128.00	-	6.00
8664055	●	-	-	-	5.500	0.21654	78.00	128.00	-	6.00
563021811	●	7/32	-	-	5.558	0.21875	78.00	128.00	-	6.00
563022011	●	-	-	-	5.600	0.22047	78.00	128.00	-	6.00
563022411	●	-	-	-	5.700	0.22441	78.00	128.00	-	6.00
563022811	●	-	-	-	5.800	0.22835	78.00	128.00	-	6.00
563023211	●	-	-	-	5.900	0.23228	78.00	128.00	-	6.00
563023411	●	15/64	-	-	5.953	0.23438	78.00	128.00	-	6.00
8664060	●	-	-	-	6.000	0.23622	78.00	128.00	-	6.00
563024011	●	-	-	-	6.100	0.24016	87.00	140.00	-	8.00
563024411	●	-	-	-	6.200	0.24409	87.00	140.00	-	8.00
563024811	●	-	-	-	6.300	0.24803	87.00	140.00	-	8.00
563025011	●	1/4	-	E	6.350	0.25000	87.00	140.00	0.250	-
563025211	●	-	-	-	6.400	0.25197	87.00	140.00	-	8.00
48159065	●	-	-	-	6.500	0.25591	87.00	140.00	-	8.00
563025711	●	-	-	-	6.530	0.25709	87.00	140.00	-	8.00
563025911	●	-	-	-	6.600	0.25984	87.00	140.00	-	8.00
563026311	●	-	-	-	6.700	0.26378	87.00	140.00	-	8.00
563026511	●	17/64	-	-	6.747	0.26563	90.00	140.00	0.313	-
563026711	●	-	-	-	6.800	0.26772	90.00	140.00	-	8.00
563027111	●	-	-	-	6.900	0.27165	90.00	140.00	-	8.00
48159070	●	-	-	-	7.000	0.27559	90.00	140.00	-	8.00
563027911	●	-	-	-	7.100	0.27953	100.00	155.00	-	8.00
563028111	●	9/32	-	-	7.144	0.28125	100.00	155.00	0.313	-
563028311	●	-	-	-	7.200	0.28346	100.00	155.00	-	8.00
563028711	●	-	-	-	7.300	0.28740	100.00	155.00	-	8.00
563029111	●	-	-	-	7.400	0.29134	100.00	155.00	-	8.00
8664075	●	-	-	-	7.500	0.29528	100.00	155.00	-	8.00
563029611	●	19/64	-	-	7.541	0.29688	105.00	155.00	0.313	-
563029911	●	-	-	-	7.600	0.29921	105.00	155.00	-	8.00
563030311	●	-	-	-	7.700	0.30315	105.00	155.00	-	8.00
563030711	●	-	-	-	7.800	0.30709	105.00	155.00	-	8.00
563031111	●	-	-	-	7.900	0.31102	105.00	155.00	-	8.00
563031211	●	5/16	-	-	7.938	0.31250	105.00	155.00	0.313	-
8664080	●	-	-	-	8.000	0.31496	105.00	155.00	-	8.00
563031811	●	-	-	-	8.100	0.31890	110.00	165.00	-	10.00
563032211	●	-	-	-	8.200	0.32283	110.00	165.00	-	10.00

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



CONTINUED ➔

P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium				
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1045	1065	4140	4340											
○	○	○	○	○				○		○			○			

○ Good ○ Best





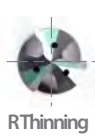
## List 5630 (Continued)

EXOPRO TRS-HO-10D, 3 Flute

SPEED  
FEED  
322

CARBIDE

EgiAs



Cutting Diameter Tolerance (h8)		
Size (mm)	mm	inch
5 ≤ D ≤ 6	-0.020 / -0.038	-0.0007 / -0.0014
6 < D ≤ 10	-0.025 / -0.047	-0.0009 / -0.0018
10 < D ≤ 15.875	-0.032 / -0.059	-0.0012 / -0.0023

EDP Number		Diameter (D)					Flute Length FL (mm)	Overall Length L (mm)	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch			d (in)	d (mm)
563032611	●	-	-	-	8.300	0.32677	110.00	165.00	-	10.00
563032811	●	21/64	-	-	8.334	0.32813	110.00	165.00	0.375	-
563033011	●	-	-	-	8.400	0.33071	110.00	165.00	-	10.00
563033111	●	-	-	Q	8.433	0.33200	110.00	165.00	-	10.00
48159085	●	-	-	-	8.500	0.33465	110.00	165.00	-	10.00
563033811	●	-	-	-	8.600	0.33858	115.00	165.00	-	10.00
563034211	●	-	-	-	8.700	0.34252	115.00	165.00	-	10.00
563034311	●	11/32	-	-	8.733	0.34375	115.00	165.00	0.375	-
563034611	●	-	-	-	8.800	0.34646	115.00	165.00	-	10.00
563035011	●	-	-	-	8.900	0.35039	115.00	165.00	-	10.00
48159090	●	-	-	-	9.000	0.35433	115.00	165.00	-	10.00
563035811	●	-	-	-	9.100	0.35827	125.00	190.00	-	10.00
563035911	●	23/64	-	-	9.128	0.35938	125.00	190.00	0.375	-
563036211	●	-	-	-	9.200	0.36220	125.00	190.00	-	10.00
563036611	●	-	-	-	9.300	0.36614	125.00	190.00	-	10.00
563037011	●	-	-	-	9.400	0.37008	125.00	190.00	-	10.00
8664095	●	-	-	-	9.500	0.37402	125.00	190.00	-	10.00
563037511	●	3/8	-	-	9.525	0.37500	130.00	190.00	0.375	-
563037811	●	-	-	-	9.600	0.37795	130.00	190.00	-	10.00
563038111	●	-	-	-	9.700	0.38189	130.00	190.00	-	10.00
563038511	●	-	-	-	9.800	0.38583	130.00	190.00	-	10.00
563038911	●	-	-	-	9.900	0.38976	130.00	190.00	-	10.00
563039011	●	25/64	-	-	9.922	0.39063	130.00	190.00	0.438	-
8664100	●	-	-	-	10.000	0.39370	130.00	190.00	-	10.00
563039711	●	-	-	-	10.100	0.39764	140.00	205.00	-	12.00
563040111	●	-	-	-	10.200	0.40157	140.00	205.00	-	12.00
563040511	●	-	-	-	10.300	0.40551	140.00	205.00	-	12.00
563040611	●	13/32	-	-	10.319	0.40625	140.00	205.00	0.438	-
563040911	●	-	-	-	10.400	0.40945	140.00	205.00	-	12.00
563041311	●	-	-	-	10.500	0.41339	140.00	205.00	-	12.00
563041711	●	-	-	-	10.600	0.41732	140.00	205.00	-	12.00
563041211	●	-	-	-	10.700	0.42126	140.00	205.00	-	12.00
563042211	●	27/64	-	-	10.716	0.42188	145.00	205.00	0.438	-
563042511	●	-	-	-	10.800	0.42520	145.00	205.00	-	12.00
563042911	●	-	-	-	10.900	0.42913	145.00	205.00	-	12.00
563043311	●	-	-	-	11.000	0.43307	145.00	205.00	-	12.00
563043711	●	-	-	-	11.100	0.43701	155.00	215.00	-	12.00
563043811	●	7/16	-	-	11.113	0.43750	155.00	215.00	0.438	-
563044011	●	-	-	-	11.200	0.44094	155.00	215.00	-	12.00
563044411	●	-	-	-	11.300	0.44488	155.00	215.00	-	12.00
563044811	●	-	-	-	11.400	0.44882	155.00	215.00	-	12.00
8664115	●	-	-	-	11.500	0.45276	155.00	215.00	-	12.00
563045311	●	29/64	-	-	11.509	0.45313	155.00	215.00	0.500	-
563045611	●	-	-	-	11.600	0.45669	155.00	215.00	-	12.00
563046011	●	-	-	-	11.700	0.46063	155.00	215.00	-	12.00
563046411	●	-	-	-	11.800	0.46457	155.00	215.00	-	12.00
563056811	●	-	-	-	11.900	0.46850	155.00	215.00	-	12.00
8664120	●	-	-	-	12.000	0.47244	155.00	215.00	-	12.00
563047611	●	-	-	-	12.100	0.47638	155.00	215.00	-	14.00
563048011	●	-	-	-	12.200	0.48031	155.00	215.00	-	14.00
563048411	●	-	-	-	12.300	0.48425	155.00	215.00	0.500	-
563048811	●	-	-	-	12.400	0.48819	155.00	215.00	-	14.00

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked





## List 5630 (Continued)

EXOPRO TRS-HO-10D, 3 Flute



SPEED FEED  
322

CARBIDE

EgiAs



TAPER



EDP Number		Diameter (D)					Flute Length	Overall Length	Shank Diameter	
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L (mm)	d (in)	d (mm)
563049211	●	-	-	-	12.500	0.49213	155.00	215.00	-	14.00
563049611	●	-	-	-	12.600	0.49606	155.00	215.00	-	14.00
563050011	●	1/2	-	-	12.700	0.50000	155.00	215.00	0.500	-
563053111	●	17/32	-	-	13.494	0.53125	175.00	225.00	0.625	-
563053211	●	-	-	-	13.500	0.53150	175.00	225.00	-	14.00
563055111	●	-	-	-	14.000	0.55118	180.00	230.00	-	14.00
563056211	●	9/16	-	-	14.288	0.56250	180.00	230.00	0.625	-
563057011	●	-	-	-	14.500	0.57087	190.00	240.00	-	16.00
563062511	●	5/8	-	-	15.875	0.62500	210.00	260.00	0.625	-

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P					M			K	N		S		H					
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium									
Low	Medium	High			6061	Casting				Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC			
1010	1035	1065	4140	4340	300	400	17-4 PH	6061	7075									
○	○	○	○	○				○		○			○					

○ Good ○ Best

